eurocol

650 EUROSTAR FASTCOL

Very low VOC-emission and powerful dispersion-based contact adhesive with a strong a

Product Typification

Basis	:	Superior polymer dispersion.
Colour	:	Cream.
Consistency	:	Thick liquid.

- Very low VOC-emission
- Emicode EC 1 plus
- Powerful enough to bear high tensions
- High initial adhesion strength
- Reactivate through warmth
- Tool included

Performances

Specific weight	:	1.36 kg/l.
Flammability	:	Non-flammable.
Consumption	:	250 g/m² per coat.

Application

For the two-sided fixing of:

- carpet on stairs
- PVC nosing
- PVC adhesive skirting
- rubber nosing
- hollow skirting of hard floor covering
- cork floor covering
- wall covering with a foamed back for sport halls.

Working Process

Storage	:	Store cool and free from frost. Recommended temperature between 15° - 25° C.
Tools	:	Texture roller (included).
Open time	:	Na droging van de lijm ca. 4 uur.*
Latency	:	After total drying of the adhesive place adhesive parts together.
Drying time	:	24 hours.*
Drying	:	Depending on temperature and relative humidity. Drying time at an airflow of approx. 20° C is approx. 20 minutes. Drying time without a device is 1 - 2 hours.*
Shelf Life	:	12 months, in unopened packaging.

* The mentioned values have been established in our laboratory and must be considered as guidelines in view of possible variations in climatic circumstances, subfloor compositions and layer thickness.

Substrate:

- 650 Eurostar Fastcol is suitable for any type of subfloor that has a good tensile and compression strength. The subfloor should also be even, clean, permanently dry and free from grease and dirt, and other pollutions according to the requirements of BS 8203 or DIN 18 365.
- In advance always seek our technical data sheets. In doubt about the application ask for technical advice.

User manual:

Working conditions:

Required surrounding temperature : 18° - 23° C.
Temperature for material and subfloor : min. 15° - max. 20º C.
Relative humidity : 40 - 80%.

Directions for use:

- Apply the adhesive on the material and the subfloor (e.g. stairs, PVC, rubber) with the enclosed texture roller and let dry completely.
- Drying time of the adhesive can considerably be reduced to approx. 20 minutes by using a ventilator with an fan of approx. 20° C. Without a device the drying time is 1 - 2 hours at 20° C.
- After drying of the adhesive the open time is still approx. 4 hours.
- It is possible to pre-roll the material approx. 4 days before fixing. On the day of fixing roll the subfloor with 650 Eurostar Fastcol and let dry.
- In case both adhesive layers are dry and the open time has expired an optimal adhesion can be realised by heating these adhesive layers with e.g. a welding dryer, infrared radiator or gas flame for a short period.
- Place both heated adhesive parts together and press carefully.
- Afterwards it is possible to make adjusments by heating the material are again and subsequently press carefully.
- The adhesion of the fixing depends on the application of sufficient adhesive (texture roller).
- Remove fresh adhesive spots immediately with water.

Underfloor heating systems:

650 Eurostar Fastcol can be applied on underfloor heating systems. The startprotocol of the floorheating needs to be completly executed in accordance with the directives of the supplier. Turn off the heater 24 hours before installation. Do not heat again until at least 24 hours after installation, in steps of maximum 5° C water temperature per day.

Quality and guarantee

Environment and health

Hazard Class	:	None.
Safety and environment	:	Safety data sheets of Forbo Eurocol products according to EEG-guideline 91/155.
MSDS	:	Available on request.

DUBO:

Articles

Texture roller with synthetic holder included.

Article	Definition	Packaging	EAN-code
650	Eurostar Fastcol	7.5 kg	8 710345 650106

the strong connection